

# Exhibit "D" Materials Specification

**TENAX**<sup>®</sup> Corporation  
4800 East Monument Street  
Baltimore, Maryland 21205  
Office: 410-522-7000 Order Line: (800) 356-8495  
Fax: 410-522-7015 Waste Mgt: (800) US-GRIDS

## Tenax Safety Fence installation recommendations: *Tenax Nordic Plus II* or *Tenax SnowGuard*

### Safety Fence Suggested Installation Instructions\*:

1. Place T-posts no more than 10 feet apart. (Note: Metal U-post or rebar are not recommended as supports for safety fences.)
2. Pull the safety fence taught and secure to the posts with the plastic fence ties (zip ties). Loop the ties through the available holes or "teeth" in the post to prevent the fence from sliding down the post.
3. For additional longevity pull the safety fence taught and secure between the flat side of the T-post and the wood slat. Or weave the slat through the fence mesh, and use it as a tension bar to pull the fence snug. Then secure the slat to the post. Use plastic fence ties (zip ties) to secure the slat and the fence to the T-post, at the top, middle and bottom of the fence. Loop the tie through the "tooth" at top and bottom of the post to prevent the safety fence sliding down the post.
4. For the greatest longevity of the safety fence it can be suspended from a wire (plastic, metal, rope, etc.), this is in addition of the securing method explained in #3. This wire shall be weaved through the upper openings of the safety fence and through the holes in the posts; the wire shall then be secured at both ends of the safety fence.
5. To connect fence sections, overlap two ends by at least 6 inches and weave a wood slat through the overlapped strands. Secure the joined area to the T-post.

\*Please note that if an engineer has specified safety fence installation recommendation for specific applications; those would supersede the above recommendations assuming more strict requirements.

**Performance in  
Plastic Technology<sup>SM</sup>**

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Landowner Gate  
Specialty Gate



## 12' to 20' Extending Gate, 2" 18 Gauge Specialty Landowners - Green

Item Number: 40100122

UPC: 17141323394

### Product Features

Visibility ensured both day and night with reflective decals on gate

Heavy collared hinges keeps gate from sagging for years of use

Long lasting, Eco-friendly powder coat green paint

Heavy duty collared hinges make theft or removal of gate difficult

Plated, lockable chain standard

Accepts most padlocks (not included)

Opens easily in any weather due to high ground clearance

Attractive alternative to standard yard gates

Won't clutter your scenery with unnecessary horizontal bars

Call us for your custom needs. We can design/develop a gate to fit any of your Custom Needs

### Technical Specs

Height: 35"

Weight: 37 LBS.

Heavy 2" 18 gauge high tensile strength steel

Customizable to fit any opening by drilling additional holes

12 to 20 foot coverage with one gate

Extends easily with 1 3/4" 16 gauge telescoping tube

Adjustable every 24" with holes pre-drilled

Strong 3/8" bolt used to secure telescoping tube

#### Categories

[3 Point/Landowner](#)

#### Product Type

[Cattle](#)

#### Corporate Info

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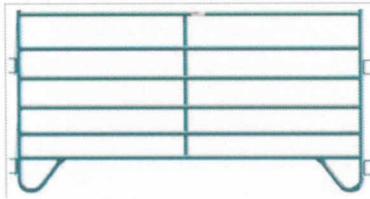
Phone: 800-447-2751

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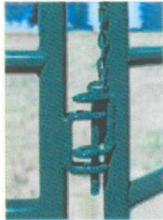
#### World

Headquarters

Behlen Manufacturing Co.



8' Crowding Corral Panel  
16 Gauge, Heavy Duty



Pin Hookup

## 8' Corral Panel, 2" 16 Gauge Heavy Duty Crowding - Green

Item Number: 44123082

UPC: 17141024833

### Product Features

Designed specifically for crowding situations

Includes square corners and J-legs

Behlen Country's pin hookups:

- Are easy to use
- Reduce space between panels
- Are usable in uneven ground
- Allow 3 to 4 panels to be fastened together at a common point

Our unique J-leg design has a small contact point with the ground to prevent unwanted panel movement

Recommended for use with Big Valley Cattle Management Systems

Long-lasting UV resistant premium powder coat paint

### Technical Specs

Height: 66"

Weight: 80 LBS.

Number of Rails: 6

Number of Vertical Braces: 1

1 5/6" one piece vertical brace is formed and welded for maximum strength and stability

All corral panels are 4" less than listed length to allow proper clearance and installation

[Product Documentation](#)

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#### Categories

[3 Point/Landowner Equipment](#)  
[Cattle Management](#)  
[Corral Panels](#)

#### Product Type

[Cattle](#)  
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Phone: 800-447-2751  
Fax: (402) 563-7447

#### Email Us Now

[support@behlen.com](mailto:support@behlen.com)

#### World Headquarters

Behlen Manufacturing Co.  
P.O. Box 569  
Columbus, NE 68602-0569

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12" Promo Gate  
20 Gauge, Utility Gate

## 12' Promo Gate, 1 5/8" 20 Gauge - Green

Item Number: 40130122

UPC: 17141027926

### Product Features

Our Best Selling Gate!

Combines lower cost with great features

Designed for tame animals, entrances to pastures and driveways

Horizontal tubes are notched and welded for a smooth finish

Vertical 'Z' braces offer support

Long-lasting, UV resistant powder coat finish

### Technical Specs

Height: 50"

Weight: 46 LBS.

Number of Rails: 6

Number of Vertical 'Z' Braces: 1

5/8" x 6" screw hooks for hinges

Plated chain and snap assembly

All gates are 4" less than listed length to allow for gate hardware and proper clearance

[Product Documentation](#)

#### Categories

[3 Point/Landowner  
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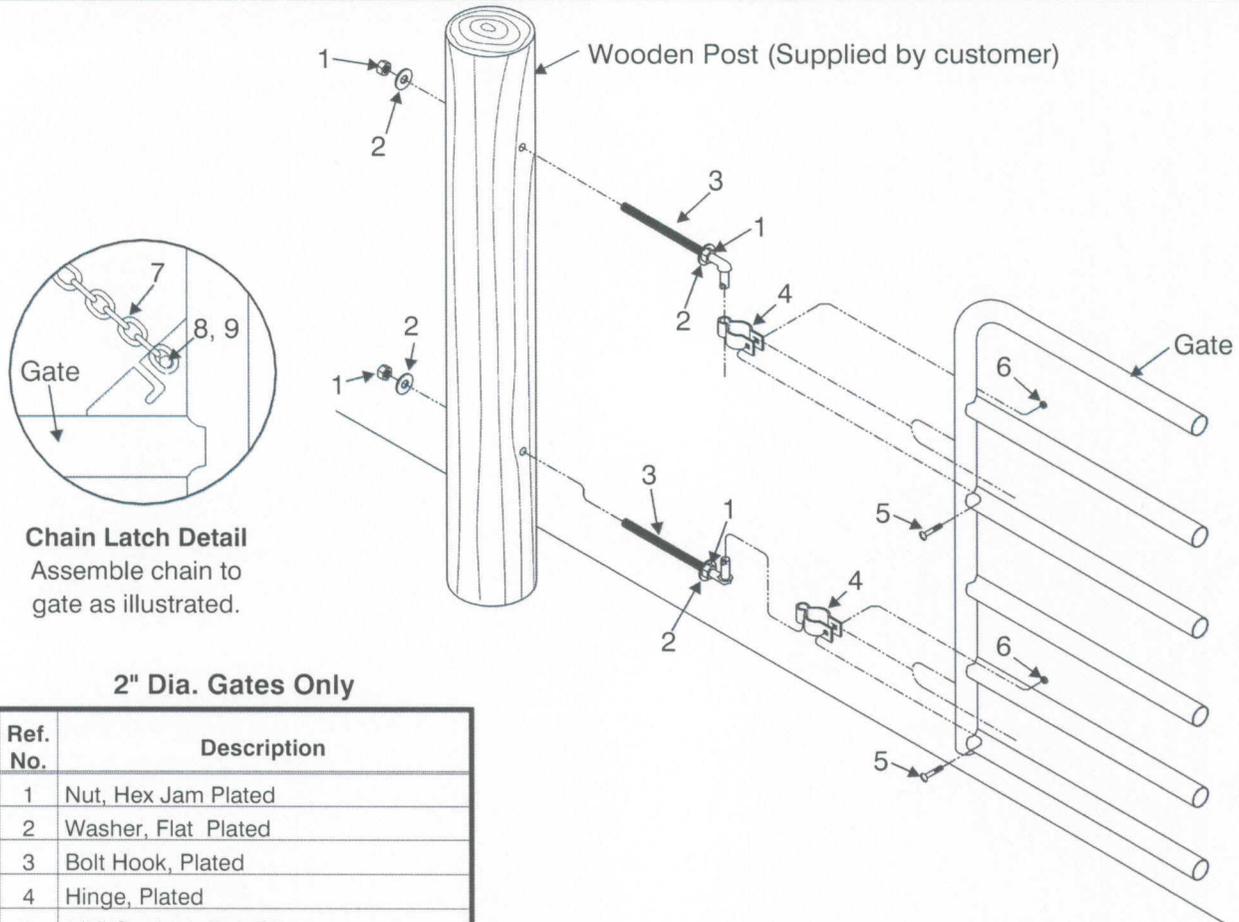
Behlen Manufacturing Co.  
P.O. Box 569  
Columbus, NE 68602-0569

#### Plant Locations

# ASSEMBLY INSTRUCTIONS

## Gate Hardware for 2" dia. Gates with BOLT HOOKS

THANK YOU FOR PURCHASING THIS PRODUCT



**Chain Latch Detail**  
Assemble chain to gate as illustrated.

### 2" Dia. Gates Only

Ref. No.	Description
1	Nut, Hex Jam Plated
2	Washer, Flat Plated
3	Bolt Hook, Plated
4	Hinge, Plated
5	3/8" Carriage Bolt ZP
6	Nut, 3/8" NC Heavy Hex Flanged ZP
7	1/0 Plated Chain
8	Hex Bolt, 5/16" -18 x 3/4" ZP
9	Nut, 5/16" -18 Flange ZP

1. Drill holes in wooden post all the way through.  
**(NOTE: 2" gates require 3/4" bolt hooks and 1-5/8" gates require 5/8" bolt hooks. Drill hole sizes accordingly).**
2. Thread each bolt hook (3) with a nut (1) and washer (2) as illustrated. Place in the hole with the pintle side on the end where the gate is to be hung. To ensure the gate is fastened securely, place one bolt hook down and one up (see illustration).
3. Thread bolt hooks (3) on end with washer (2) and nut (1).

4. Install hinges (4) on gate. An extra long bolt is provided as a starter bolt to compress the hinge. After the hinge is compressed, place bolt (5) through hole and screw on nut (6). Tighten the bottom hinge and leave top hinge loose in order to slide it.
5. Place gate on bottom bolt hook (3). With gate in position, slide top hinge (4) onto bolt hook (3) and fasten securely in place.

**NOTE: Hardware Package contains either bolt or screw hooks, but not both**

# Behlen COUNTRY

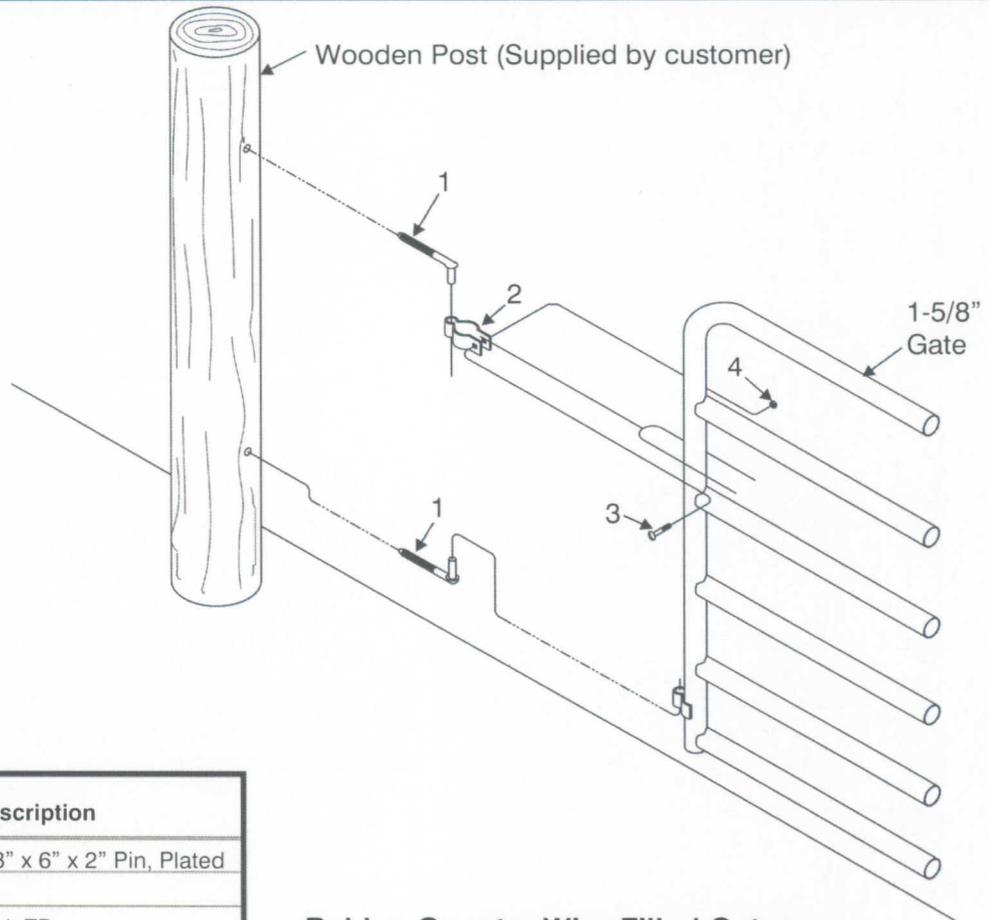
For questions about this product or installation,  
please call 800-447-2751.

For missing parts call 712-476-3166.

# ASSEMBLY INSTRUCTIONS

## Gate Hardware for 1-5/8" dia. Gates with SCREW HOOKS

THANK YOU FOR PURCHASING THIS PRODUCT



Ref. No.	Description
1	Screw Hook, 5/8" x 6" x 2" Pin, Plated
2	Hinge, Plated
3	3/8" Carriage Bolt ZP
4	Nut, 3/8" NC Heavy Hex Flanged ZP
5	Chain Ass'y. complete with snap

**Behlen Country Wire-Filled Gates require 2 plated hinges to be installed - one on the top and one on the bottom.**

1. Drill 3/8" pilot holes in wooden post using gate as a guide.
2. For installing screw hooks (1), manually screw into post using pilot holes. Place one screw hook up and one down as shown in the illustration above.
3. Install hinge (2) on gate. Place bolt (3) through hole and screw on nut (4). Leave hinge loose in order to slide it.

4. Place gate on bottom screw hook (1). With gate in position, slide top hinge onto top screw hook and fasten securely in place.

**NOTE: Hardware Package contains either bolt or screw hooks, but not both)**

**Behlen  
COUNTRY**

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